



Dart Aerospace Ltd.  
1270 Aberdeen St  
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K6A 1K7  
Canada

Tel (613) 632-5200

**D119-796-021**  
**Job Sheet 168777**



Part No: D119-796-021

Job Qty: 1 ea

Part Name: AW119 Standard Landing Gear Assembly - Standard OEM Protection



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/22/17

Job Tracking No:

Due Date: 12/5/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Agustawestland Philadelphia Corp (CAGUS02)

3050 Red Lion Road Philadelphia, PA, 19114 USA ph:(215) 281-1400 fx:(215) 281-0447.

Note: DWG D119-796-021 REV A, IIN-D119-796 REV F IPP REV:A NEW ISSUE 15-05-012 JLM VERIFIED BY:DD  
IPP REV:B 15.08.25 AS PER IIN REV.E DD VERF:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 1 Ea  |            | 12/4/17  | 0.00      | 0.00    | Start Up Stores/Pkg-1 |           | SD          |
| 100   | Packaging          | 1 pcs |            | 12/4/17  | 0.00      | 0.00    | Packaging1            |           | SD          |
| 110   | HandFinish         | 1 pcs |            | 12/5/17  | 0.00      | 6.25    | HandFinish4           |           | SD          |
| 120   | QC                 | 1 pcs |            | 12/5/17  | 0.00      | 0.00    | QC5                   |           | SD          |
| 130   | Packaging          | 1 pcs |            | 12/5/17  | 0.00      | 0.00    | Packaging3            |           | SD          |
| 140   | QC21-FG            | 1 Ea  |            | 12/5/17  | 0.00      | 0.00    | QC21                  |           | SD 12/12/17 |

Part Op 100 - Photocopy bluefile and create labels as per PPP D119-796-021 chg 003/ D119-646-041 paperwork  
Descriptions: 110 - ASSEMBLE AS PER DWG AND NOTES 8,9,10,11 ASSEMBLE WITH PROSEAL BATCH: \_\_\_\_\_ 2-INSTALL  
DECAL D2729-4  
130 - Identify and pack for shipping as per PPP D119-796-021 Location: \_\_\_\_\_ PPP Rev: \_\_\_\_\_

### Job Allocations

| Operation             | Component Part         | Required | Inventory | Allocated | Std Qty |
|-----------------------|------------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | AN3C46A S015716        | 8        | 223       | 0         | 0       |
|                       | AN3C50A S015713        | 16       | 78        | 0         | 0       |
|                       | AN4C6A S015710         | 24       | 266       | 0         | 0       |
|                       | D2652 S015708          | 48       | 714       | 0         | 0       |
|                       | D3407-041 S015705      | 2        | 23        | 0         | 0       |
|                       | D3417-5 F136475        | 4        | 44        | 0         | 0       |
|                       | D3456-1 S015702        | 2        | 163       | 0         | 0       |
|                       | D3672-3 S015701        | 48       | 652       | 0         | 0       |
|                       | D3672-7 S015700x21     | 48       | 67        | 0         | 0       |
|                       | D3883-1 S015731        | 2        | 6         | 0         | 0       |
|                       | D3883-2 S015722        | 2        | 8         | 0         | 0       |
|                       | D3884-1 S015723        | 2        | 9         | 0         | 0       |
|                       | D3884-2 S009924        | 2        | 16        | 0         | 0       |
|                       | D3886-041 S015699      | 4        | 23        | 0         | 0       |
|                       | MS21043-3 S015698      | 24       | 651       | 0         | 0       |
|                       | MS21043-4 S015690      | 26       | 740       | 0         | 0       |
|                       | MS21043-5 S015694      | 8        | 137       | 0         | 0       |
|                       | MS21250-05048 S015682  | 8        | 79        | 0         | 0       |
|                       | MS21920-28 S0092500180 | 2        | 121       | 0         | 0       |
|                       | NAS1149C0332R S015681  | 24       | 3,215     | 0         | 0       |
|                       | NAS1149C0432R S015679  | 48       | 964       | 0         | 0       |
|                       |                        |          |           |           |         |
|                       |                        |          |           |           |         |
|                       |                        |          |           |           |         |
|                       |                        |          |           |           |         |
|                       |                        |          |           |           |         |

**DART**  
AEROSPACE  
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AW119 Standard Landing Gear Assembly – Standard OEM  
Protection

**PART NO:**  
**Revision:**  
**Operation:**  
**Change No:**

**D119-796-021**

**Start up Operation**

**Mfg Date: 12/11/17**  
**Job No: 168777**

|                |                     |                |    |     |   |   |
|----------------|---------------------|----------------|----|-----|---|---|
| 110-HandFinish | NAS1149C0532R       | 5000683        | 16 | 252 | 0 | 0 |
|                | D119-646-041        | 5008771        | 2  | 9   | 0 | 0 |
|                | D119-796-151        | 5020532        | 1  | 0   | 0 | 0 |
|                | <u>D119-796-251</u> | <u>5020535</u> | 1  | 0   | 0 | 0 |

### Part Specifications

Specifications could not be found.

Plex 11/27/17 8:12 AM dart.quirion.sonia